

Main Material
MD-F: CFRETFE
MD-V: CFRPVDF



Corrosive Liquid and High Specific Gravity Liquid
Small Magnet Pump with No Liquid Leakage

With Excellent Corrosion Resistance Safely Transferring Strong Acids, Strong Alkalis, Organic Solvents, Etc.



High Corrosion-Resistance

The combination of the MD-F series with CFRETFE wet ends and the MD-V series with CFRPVDF wet ends covers most chemicals including strong acid/alkaline.



Viscosity Responsiveness

The MD-F series is designed to pump highly viscous liquids such as strong acid. Three types of impellers are selectable according to liquid viscosity.

MD-F



MD-15F



MD-30F



MD-55F



MD-100F

MD-15F(X/Y)•30F(X/Y)

CFRETFE
50Hz

- Max Discharge capacity **9 - 13** L/min
- Max Discharge head **3 - 8** m

MD-55F(X/Y)•100F(X/Y)

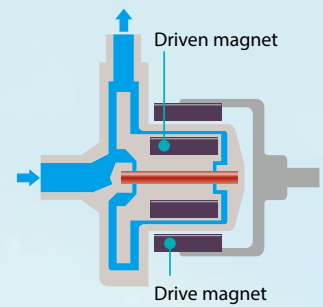
CFRETFE
50Hz

- Max Discharge capacity **60 - 125** L/min
- Max Discharge head **5.4 - 10.5** m



Operating principle

The centrifugal pump is driven by a pair of magnets which are incorporated in the impeller and motor shaft. The sealless pump structure eliminates shaft seals such as conventional mechanical seals because the pump chamber is shielded by the casings and the impeller is operated by the magnets. The combined coupling torque of the drive magnet and impeller magnet gives sufficient driving power against the motor torque.



Leak Free

Magnetically-driven seal-less pumps are free from leak problems and the need of seal replacement. This feature and its compact nature offer the best fit in built-in applications.



Ease of Maintenance

The pump unit is comprised of a small number of subunits, so that maintenance is significantly eased.

MD-V



MD-6KV

MD-6KV

CFRPVDF
50Hz

- Max Discharge capacity **8.0** L/min
- Max Discharge head **1.0** m



MD-15V

MD-15V·20V·30V

CFRPVDF
50Hz

- Max Discharge capacity **10 - 32** L/min
- Max Discharge head **2.4 - 8.0** m



MD-20RV



MD-30RV



MD-70RV

MD-70V

CFRPVDF
50Hz

- Max Discharge capacity **40 - 86** L/min
- Max Discharge head **6.7 - 14.3** m

Extensive Product Range According to Chemical Liquids

High s.g. /High-Head types are Available.

Outline of the Series

Main Material	Models	Max. Capacity (L/min)							Max. Head (m)			Limit of specific gravity
		20	40	60	80	100	120	140	5	10	15	
CFRETFE	MD-15FX Low S. G. type	10							4.1			1.4 <small>Note</small>
	MD-15FY Middle S. G. type	9							3			2.2 <small>Note</small>
	MD-30FX Low S. G. type	13							8			1.7 <small>Note</small>
	MD-30FY Middle S. G. type	10							6			2.2 <small>Note</small>
	MD-55FX Low S. G. type	65							7.8			1.5 <small>Note</small>
	MD-55FY Middle S. G. type	60							5.4			2.2 <small>Note</small>
	MD-100FX Low S. G. type	125							10.5			1.6 <small>Note</small>
	MD-100FY Middle S. G. type	115							8.5			2.3 <small>Note</small>
CFRPVDF	MD-6KV Standard type	8							1.0			1.2
	MD-15RV Standard type	16							2.4			1.3
	MD-20RZV High head type	10							4.9			1.1
	MD-30RV Standard type	32							3.8			1.3
	MD-30RZV High head type	15							8.0			1.1
	MD-70RV Standard type	86							6.7			1.0
	MD-70RZV High head type	40							14.3			1.0

Note: Please select from performance curve. (Limit of specific gravity varies depending on specification point.)



Construction



Drive Magnet

The 6- or 8-pole high power ferrite magnet drives the impeller over the rear casing.

Rear Casing

CFRETFE single-piece rear casing of the MD-F and CFRP-VDF single-piece rear casing of the MD-V. The bearing is placed at the bottom, supporting the spindle.

Front Casing

MD-F CFRETFE injection mold of the safety thread connection type

MD-V CFRPVDF hose connection is available as well as thread connection. Also union joints can be installed for the thread connection types.

Note: For the 6KV-N and 15RV-N, the thread connection type is not available.



Hose connection type

Thread connection type

Impeller

MD-F CFRETFE single-piece closed impeller. Three impeller types (X • Y • Z) are available according to specific gravity.



X: Low S.G. impeller

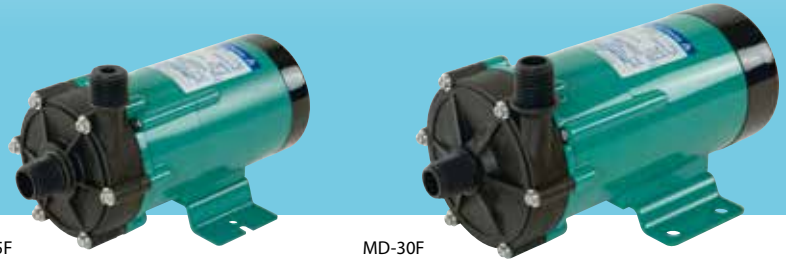
Y: Middle S.G. impeller

MD-V For the MD-V, the ferrite magnet is encapsulated into the CFRPVDF impeller. For the rotating spindle type, an alumina ceramic spindle is integrally molded with the impeller.

MD-15F(X/Y)-30F(X/Y)

CFRETFE
50 Hz

- Max. Capacity **9 - 13 L/min**
- Max. Head **3 - 8 m**



MD-15F

MD-30F

Specifications (50Hz)

Model	Type of Impeller	Thread connection Inlet/Outlet	Max. Capacity (L/min)	Max. Head (m)	S.G. ^{Note}	Output (W)	Input (W)	Power source	Mass (kg)
MD-15F	X	NPT1/2	10	4.1	1.4	10	40	220V - 240V Single phase	1.8
	Y		9	3	2.2	10	40		
MD-30F	X	NPT1/2	13	8	1.7	45	76		3.5
	Y		10	6	2.2	45	62		

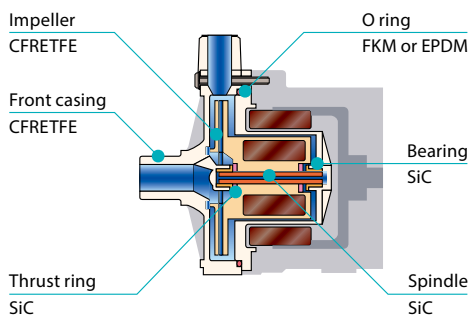
• Temperature range: 0 - 80°C (Contact us for applications below zero.) • Limit of viscosity: 30 mPa·s (at 1.0 S.G.) • Ambient temperature: 0 - 40°C

• Motor type: Capacitor-run induction motor

Note: Please select from performance curve. (Limit of specific gravity varies depending on specification point.)

Construction and Materials

Illustration shows model MD-30F



- **CFRETFE** Carbon fiber-reinforced ETFE
- **SiC** Silicon carbide ceramic
- **FKM** Fluorine rubber
- **EPDM** Ethylene propylene rubber

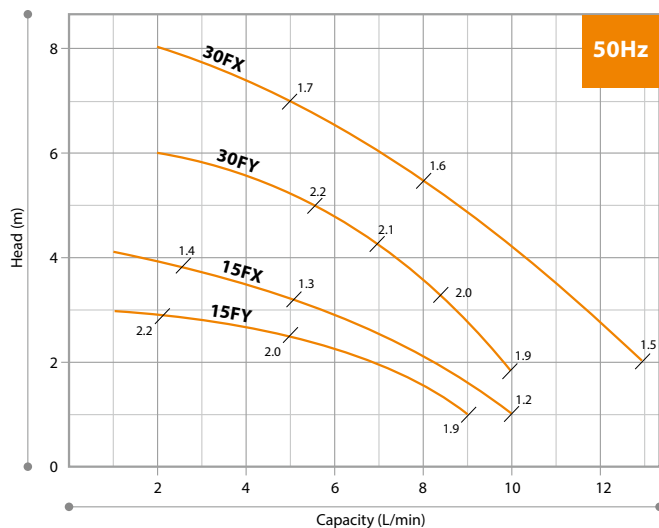
Pump Identification

MD - 30F X - 220 E N

1 2 3 4

- | | |
|---|--|
| <p>1 Pump size
15F, 30F</p> <p>2 Impeller
X : Low S.G. type
Y : Middle S.G. type</p> | <p>3 Motor
220 : 220/240V single</p> <p>4 Material of O ring
No mark : FKM (Standard)
E : EPDM (Special order)</p> |
|---|--|

Performance Curves



Note: Figures on the performance curves shows the specific gravity limit at viscosity of 1mPa·s.

MD-55F(X/Y)·100F(X/Y)

CFRETFE
50 Hz

- Max. Capacity **60 - 125 L/min**
- Max. Head **5.4 - 10.5 m**



MD-55F



MD-100F

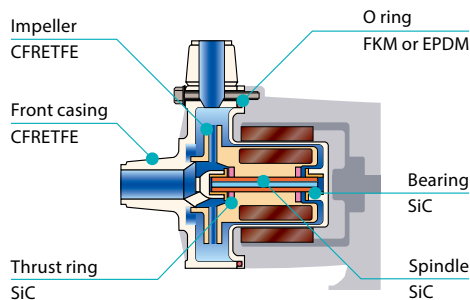
Specifications (50Hz)

Model	Type of Impeller	Thread connection Inlet/Outlet	Max. Capacity (L/min)	Max. Head (m)	S.G. ^{Note1}	Output (W)	Input (W) ^{Note2}	Power source		Mass (kg)	
								Single phase	Three phase		
MD-55F	X	R1	65	7.8	1.5	90	170	220V-240V	-	5.4	
	Y		60	5.4	2.2	90	130				
MD-100F	X	R1	125	10.5	1.6	260	350		400V/440V		8.5
	Y		115	8.5	2.3	260	170				

• Temperature range: 0 - 80°C (Contact us for applications below zero.) • Limit of viscosity: 30 mPa·s (at 1.0 S.G.) • Ambient temperature: 0 - 40°C
 • Motor type: Capacitor-run induction motor
 Note1: Please select from performance curve. (Limit of specific gravity varies depending on specification point.)
 Note2: The above values are for single-phase 220/240V.

Construction and Materials

Illustration shows model MD-100F



- CFRETFE Carbon fiber-reinforced ETFE
- SiC Silicon carbide ceramic
- FKM Fluorine rubber
- EPDM Ethylene propylene rubber

Pump Identification

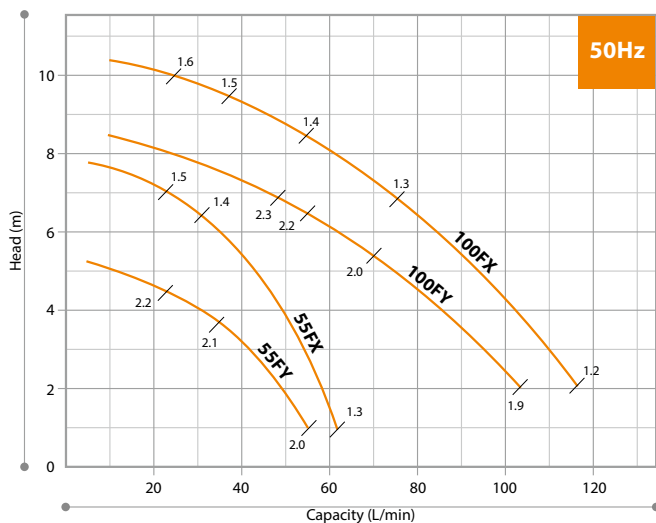
MD - 100F X

1 Pump size
55F, 100F

2 Impeller
X : Low S.G. type
Y : Middle S.G. type

Note: Specify the pump model and power specification at an inquiry phase.

Performance Curves



Note: Figures on the performance curves shows the specific gravity limit at viscosity of 1mPa·s.

Available with IEC frame motors

This type of unit allows the pumps to be supplied with numerous motor options.



MD-6KV

CFRPVDF
50 Hz

- Max. Capacity **8.0 L/min**
- Max. Head **1.0 m**



MD-6KV

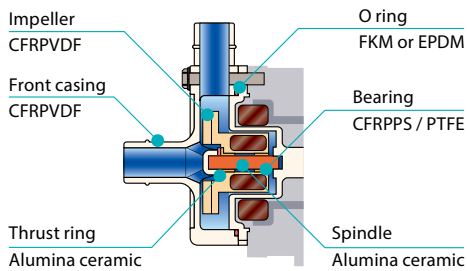
Specifications (50Hz)

Model	Hose connection		Max. Capacity (L/min)	Max. Head (m)	S.G.	Output (W)	Input (W)	Power source	Mass (kg)
	Inlet (mm)	Outlet (mm)							
MD-6KV	Ø14	Ø14	8.0	1.0	1.2	5	12	220V - 240V, Single phase	0.9

- Temperature range: 0 - 80°C (Contact us for applications below zero.) • Limit of viscosity: 30 mPa·s (at 1.0 S.G.) • Ambient temperature: 0 - 40°C
- Motor type: Capacitor-run induction motor

Construction and Materials

Illustration shows model MD-6KV



- **CFRPVDF** Carbon fiber reinforced polyvinylidene fluoride
- **CFRPPS** Carbon fiber reinforced polyphenylene sulfide
- **PTFE** Polytetrafluoroethylene ("Teflon", etc.)
- **FKM** Fluorine rubber
- **EPDM** Ethylene propylene rubber

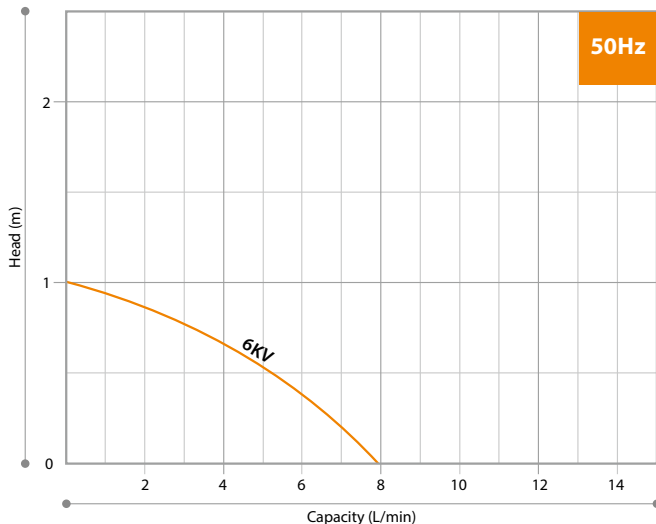
Pump Identification

MD - **6K** **V** - **E** **N**

1 2 3

- 1 Pump size
6K
- 2 Material of casing
V : CFRPVDF
- 3 Material of O ring
No mark : FKM (Standard)
E : EPDM (Special order)

Performance Curves



MD-15V·20V·30V

CFRPVDF
50 Hz

- Max. Capacity 10 - 32 L/min
- Max. Head 2.4 - 8.0 m



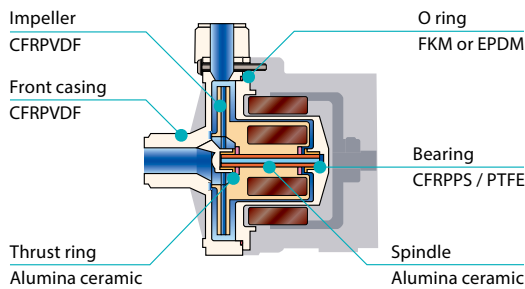
Specifications (50Hz)

Model	Hose connection		Thread connection		Max. Capacity (L/min)	Max. Head (m)	S.G.	Output (W)	Input (W)	Power source	Mass (kg)
	RV · RZV		RVM · RZVM								
	Inlet (mm)	Outlet (mm)	Inlet/Outlet	Union ^{Note}							
MD-15RV	Ø14	Ø14	—	—	16	2.4/3.4	1.3	10	30	220V - 240V Single phase	1.6
MD-20RZV	Ø17.5	Ø17	G3/4	13A	10	4.9/6.9	1.1	20	45		2.0
MD-30RV	Ø20	Ø20	G3/4	16A	32	3.8/5.4	1.3	45	60		3.5
MD-30RZV	Ø17.5	Ø17	G3/4	13A	15	8.0/11	1.0	45	80		3.5

• Temperature range: 0 - 80°C (Contact us for applications below zero.) • Limit of viscosity: 30 mPa·s (at 1.0 S.G.) • Ambient temperature: 0 - 40°C
 • Motor type: Capacitor-run induction motor
 Note : The union field shows the nominal diameter of the applicable VP vinyl chloride hose. Heat resistance of the standard union is 0 - 55°C and that of the heat resistant union is 0 - 80°C

Construction and Materials

Illustration shows model MD-30RZV



Note: Material of bearing for MD-20RZV and 30RZV are CFRPPS

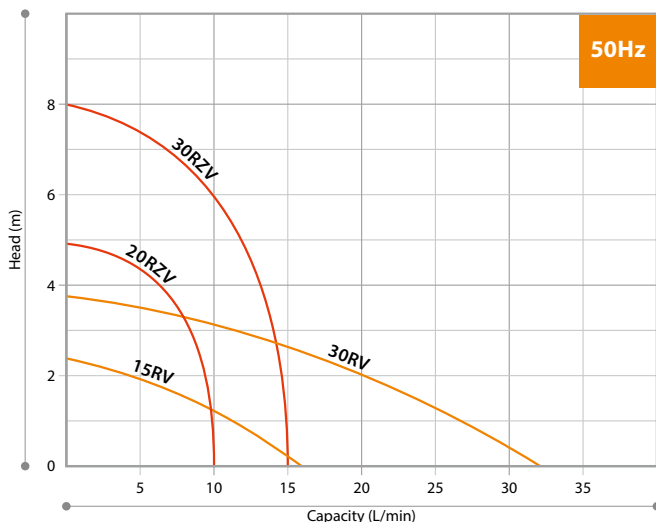
- **CFRPVDF** Carbon fiber reinforced polyvinylidene fluoride
- **CFRPPS** Carbon fiber reinforced polyphenylene sulfide
- **PTFE** Polytetrafluoroethylene ("Teflon", etc.)
- **FKM** Fluorine rubber
- **EPDM** Ethylene propylene rubber

Pump Identification

MD - 30 RZ V M - 220 E N

- | | | | | | |
|---|---|---|--|---|--|
| 1 | 2 | 3 | 4 | 5 | 6 |
| 1 Pump size
15, 20, 30 | | | 4 Connection
No mark : Hose type
M : G thread connection | 5 Motor
220 : 220V - 240V single phase | 6 Material of O ring
No mark : FKM (Standard)
E : EPDM (Special order) |
| 2 Type
R : Standard type
RZ : High head type | | 3 Material of casing
V : CFRPVDF | | | |

Performance Curves



MD-70V

CFRPVDF
50 Hz

- Max. Capacity **40 - 86 L/min**
- Max. Head **6.7 - 14.3 m**



MD-70RV

Specification (50Hz)

Model	Hose connection		Thread connection		Max. Capacity (L/min)	Max. Head (m)	S.G.	Output (W)	Input ^{Note2} (W)	Power source	Mass (kg)
	RV - RZV		RVM - RZVM								
	Inlet(mm)	Outlet(mm)	Inlet/Outlet	Union ^{Note1}							
MD-70RV	Ø26	Ø26	G1	20A	86	6.7	1.0	150	210	220/240V Single phase, 400/440V Three phase	6.0
MD-70RZV	Ø20	Ø20	G3/4	16A	40	14.3	1.0	180	265		6.0

• Temperature range: 0 - 80°C (Contact us for applications below zero.) • Limit of viscosity: 30 mPa·s (at 1.0 S.G.) • Ambient temperature: 0 - 40°C

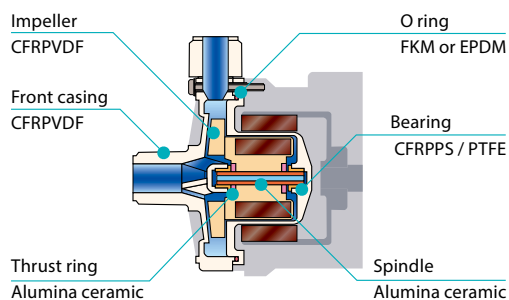
• Motor type: Capacitor-run induction motor

Note1 : The union field shows the nominal diameter of the applicable VP vinyl chloride hose. Heat resistance of the standard union is 0 - 55°C and that of the heat resistant union is 0 - 80°C

Note2: The above values are for single-phase 220/240V.

Construction and Materials

Illustration shows model MD-70RV



Note: Material of bearing for MD-70RZV is CFRPPS

- **CFRPVDF** Carbon fiber reinforced polyvinylidene fluoride
- **CFRPPS** Carbon fiber reinforced polyphenylene sulfide
- **PTFE** Polytetrafluoroethylene ("Teflon" etc.)
- **FKM** Fluorine rubber
- **EPDM** Ethylene propylene rubber

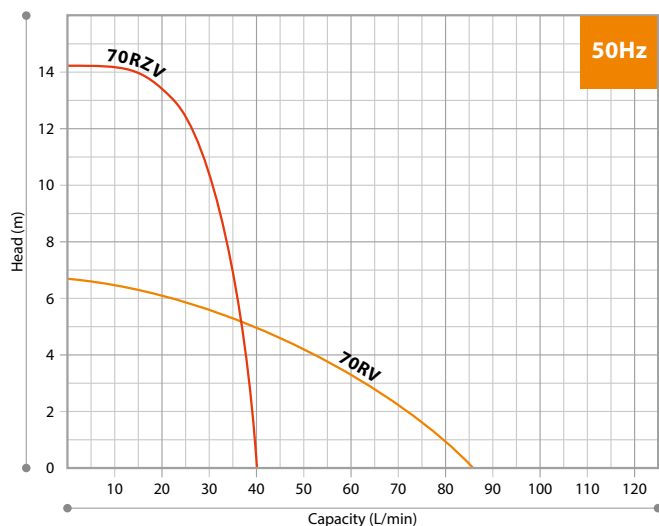
Pump Identification

MD - 70 R V M
1 2 3 4

- 1 Pump size
70
- 2 Type
R : Standard type
RZ : High head type
- 3 Material of casing
V : CFRPVDF
- 4 Connection
No mark : Hose type
M : G thread connection

Note: Specify the pump model and power specification at an inquiry phase.

Performance Curves



Special Accessories

• Union joint

Special-purpose union joints are available to cope with three types (13mm, 16mm and 20mm dia.) of piping. Tight sealing O-rings are used to prevent thread damage caused by over-tightening.



Specification

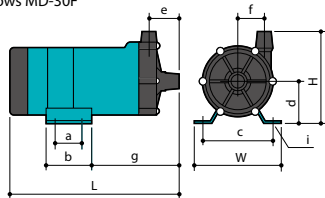
Model	13A	H13A	16A	H16A	20A	H20A
Material	PVC	HT-PVC	PVC	HT-PVC	PVC	HT-PVC
Range of temp.	0 - 55°C	0 - 80°C	0 - 55°C	0 - 80°C	0 - 55°C	0 - 80°C
Material of O ring	FKM or EPDM					

Dimensions in mm

MD-F

MD-15F, 30F

Illustration shows MD-30F

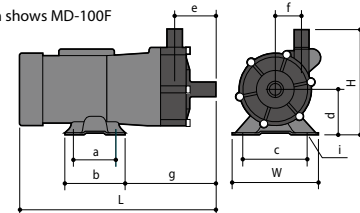


Model	W	H	L	a	b	c	d	e	f	g	i
MD-15F	95	120	186	—	50	68	55	34	29	99	2-Ø5.6
MD-30F	120	130	231	40	64	100	60	39	39	120	4-Ø9

Please contact us for G connection type.

MD-55F, 100F

Illustration shows MD-100F

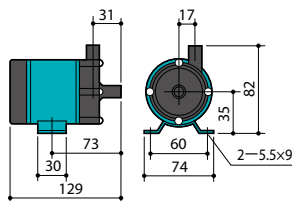


Model	W	H	L	a	b	c	d	e	f	g	i
MD-55F	120	155	270	40	64	100	65	58	40	163	4-Ø9
MD-100F	156	174	320	70	100	110	75	63	43	145	4-Ø9x27

Please contact us for G connection type.

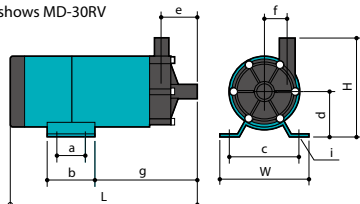
MD-V

MD-6KV



MD-15RV, 30RV, 70RV

Illustration shows MD-30RV

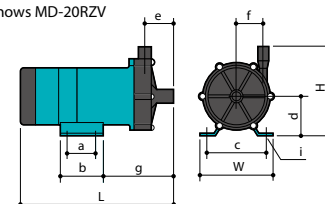


Model	W	H	L	a	b	c	d	e	f	g	i
MD-15RV	95	109 (114)	180 (179)	—	50	68	55	39	22	92	2-Ø5.6
MD-30RV	120	130	248	40	64	100	60	48	31	137	4-Ø9
MD-70RV	130	155	258	40	60	110	65	53	43	149	4-7x11

(): Thread connection type

MD-20RZV, 30RZV, 70RZV

Illustration shows MD-20RZV




Model	W	H	L	a	b	c	d	e	f	g	i
MD-20RZV	106	125	211	44	60	90	55	40	39	98	4-6x10
MD-30RZV	120	130	230	40	64	100	60			120	4-Ø9
MD-70RZV	130	165	247	40	60	110	65	42	48	138	4-7x11


Precautions for pump selection

- The performance curves shown in this catalog are data for fresh water at 20 °C. The maximum discharge amount is the discharge amount when the lift is 0 m. The maximum head indicates the total head.
- The magnet pump cannot be operated continuously due. Be sure to plan to secure the minimum flow rate. Minimum pump flow rate = Maximum pump flow rate x 0.1 (Please contact us for details)
- Pump pressure limit = Pump maximum head x 1.5 (Please contact us for details.)
- The temperature range of the handling liquid is 0 to 80 °C. However, it depends on the conditions such as the heat cycle of the liquid to be handled. (Frozen liquid cannot be used.)

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() Country codes

 **Caution for safety use:** Before use of pump, read instruction manual carefully to use the product correctly. Actual pumps may differ from the photos. Specifications and dimensions are subject to change without prior notice. For further details please contact us.

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